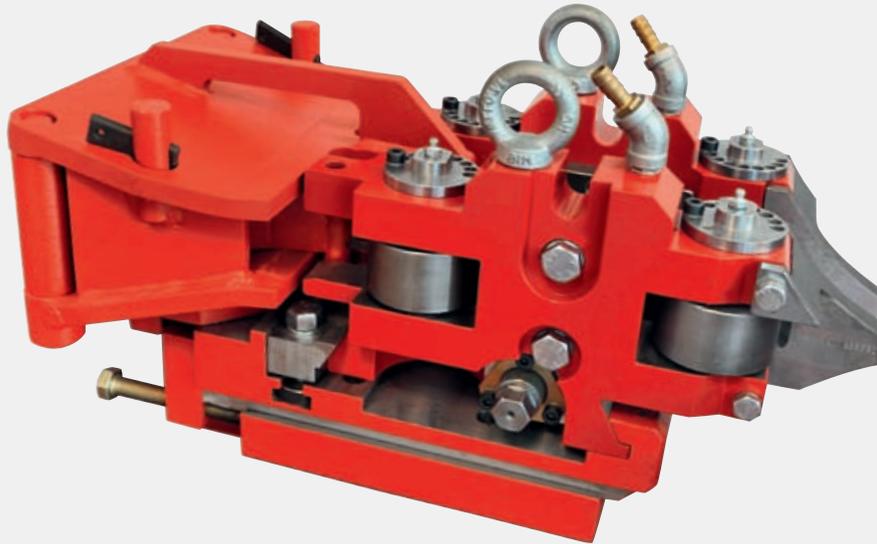




PRD entry guide:
the ideal and most flexible choice
to guide sections dedicated to intermediate
and pre-finishing passes for angles, unequal
angles, channels and for flat bar rolling.



PRD
GUIDE SERIES
>profile roller
guide<



**Money saving by using
the same guide for
different rolled stocks
thanks to wide guide
capacity.**

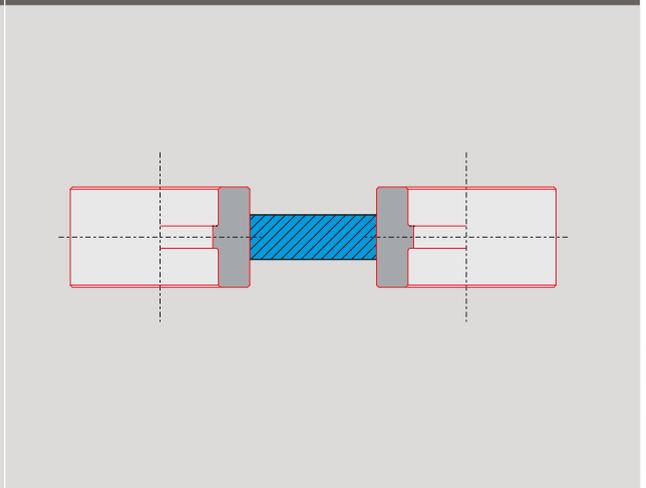
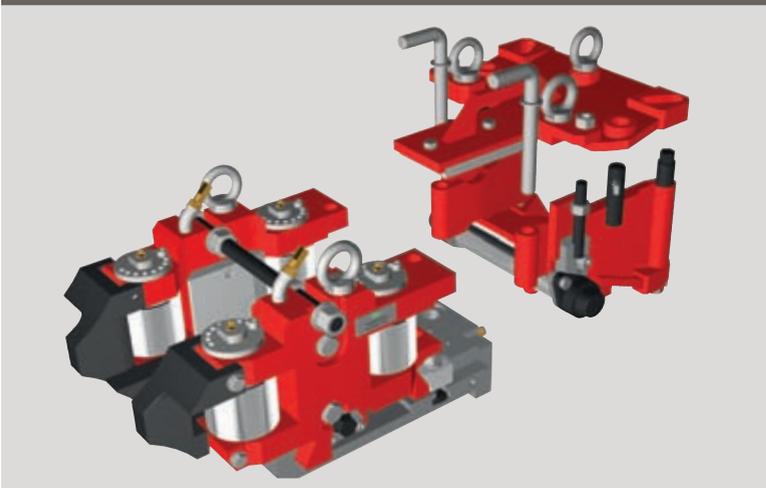
Guide features

- > Compact, simple and heavy-duty design.
- > Single-point adjustment for symmetrical guide opening and closing.
- > 4 side rollers for superior stock guiding preventing scratches.
- > 1 back horizontal roller on entry funnel as option to further improve the guiding capacity and to protect the guide.
- > Vertical adjustment of guides (-3 mm + 7 mm) thanks to shims.

- > Top tie-rod to withstand the forces of the rolled stock.
- > Internal interchangeable wear inserts to protect the guide.
- > Sliding mounting to position guide closer to the rolls compensating redressing.
- > Minimized need of spare parts and maintenance.
- > Wide guiding capacity (only 3 guides to cover the profile widths from 20 to 350 mm).
- > Side noses for optimal guiding of the rolls.

New guide design with horizontal roller on entry funnel.

Designed for a wide type of sections.



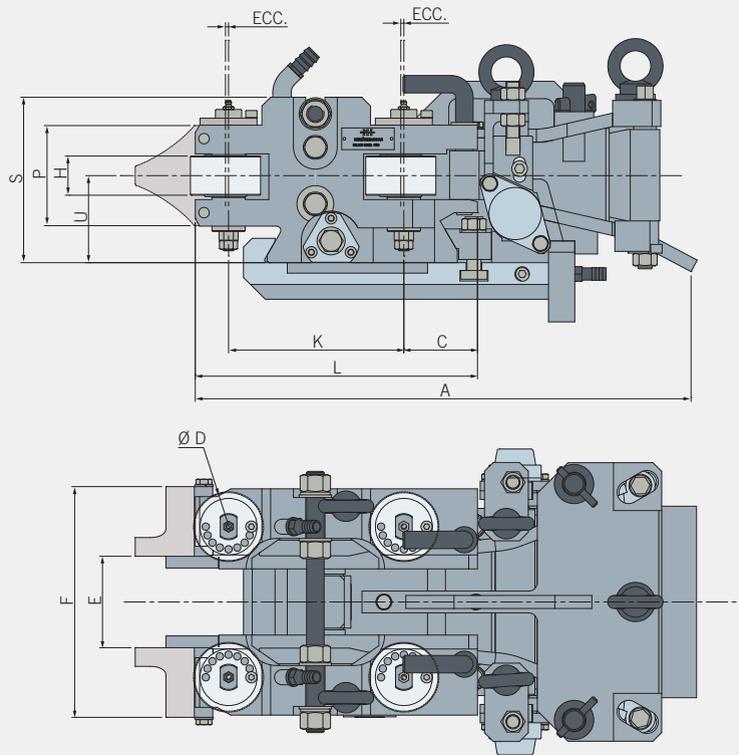


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Roller guide	A	C	D max	E min	E max	F	H	K	L	P	S	U	ECC.
PRD-45	566	84	80	17	150	E + 293	45	200	322	115	190	100	3.5
PRD-75	583	86	88	56	280	E + 400	75	210	340	148	225	120	4
PRD-110	618	85	88	56	285	E + 405	110	240	370	195	278	140	4

Guide type
PRD



Roller guide	Product type		
	Flat	Angles	Channels
PRD-45	17-150 X 4-40	15-80	20-60
PRD-75	56-280 X 6-55	45-100	50-100
PRD-110	56-285 X 10-90	70-260	75-200

