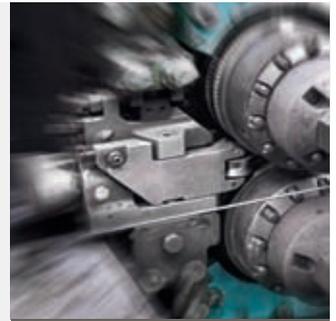
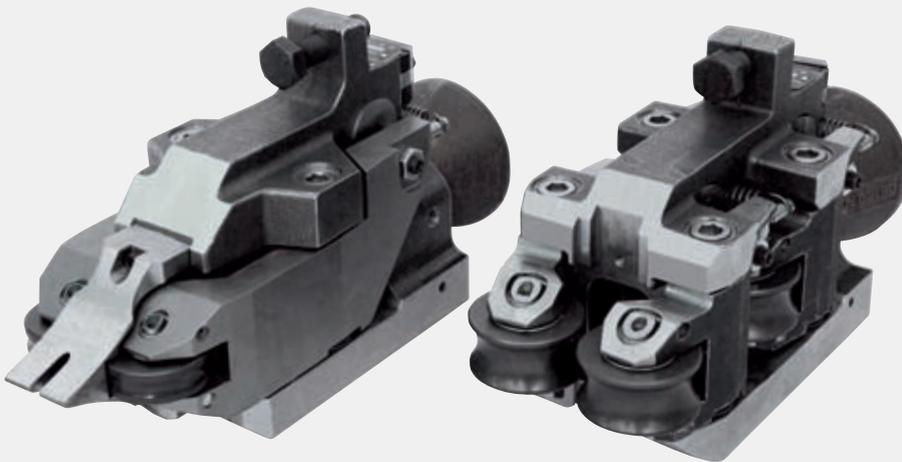




SRW and DRW single and double pair roller guides for wire rod block, dedicated to high speed application to achieve very strict product tolerances and superior surface quality.



**SRW
DRW**
GUIDE SERIES
>entry guide<

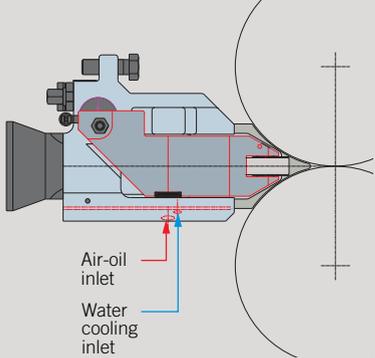
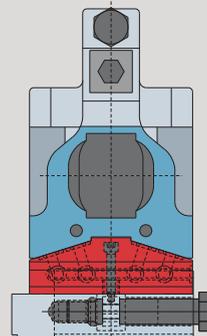
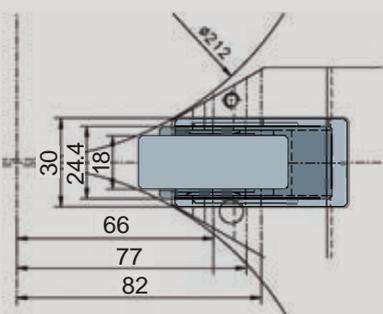


SRW/DRW grant precise and reliable wire rod and bar guiding up to 140 m/s both on modern delta-type high speed block and on older 90° blocks.

Guide features

- > Simple and heavy duty design.
- > Stainless steel material to withstand the severe environment of high-speed blocks.
- > Single adjustment for each roller holders.
- > Simultaneous fine adjustment of all rollers, through single central screw, for both SRW and DRW guides.
- > Independent vertical adjustment for all rollers.
- > Possibility to utilize remote control for guide adjustment.

- > Minimized need of spare parts and maintenance.
- > Available with shorter roller height to be installed closer to the rolling rings to better guide.
- > Special design for bearing pre-loading to grant contact between ball bearings and races.
- > Air/oil lubrication systems.
- > Long-time intervals before maintenance activities, granting long operational time.
- > Common components between different SRW and DRW guides.

Media supply	Innovative DELTA-shaped sub-base	Closer to the rolling rings
 <p>Air-oil inlet Water cooling inlet</p> <p>Standard media supply is done through the sub-base, meaning no external pipes.</p>	 <p>Innovative DELTA-shaped sub-base design granting easy, reliable and consistent guide mounting</p> <ul style="list-style-type: none"> > Self-centring repetitive installation > User-friendly installation (easy scale/dust removal). 	 <p>Utilization of 18 mm rollers and nose piece to guide the product closer to the rolling rings.</p>



SRW and DRW single and double pair roller guides for wire rod block, dedicated to high speed application to achieve very strict product tolerances and superior surface quality.

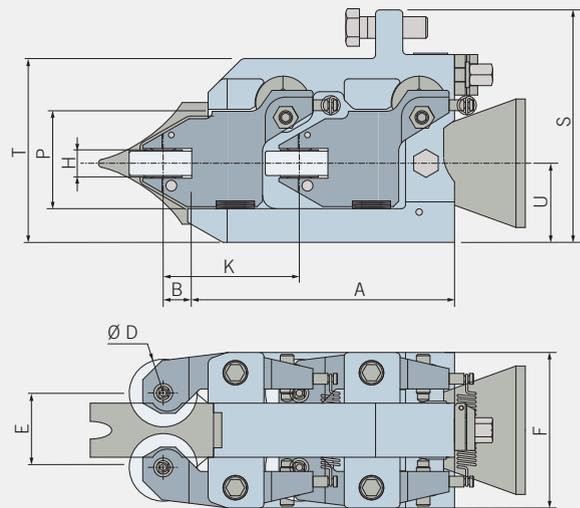
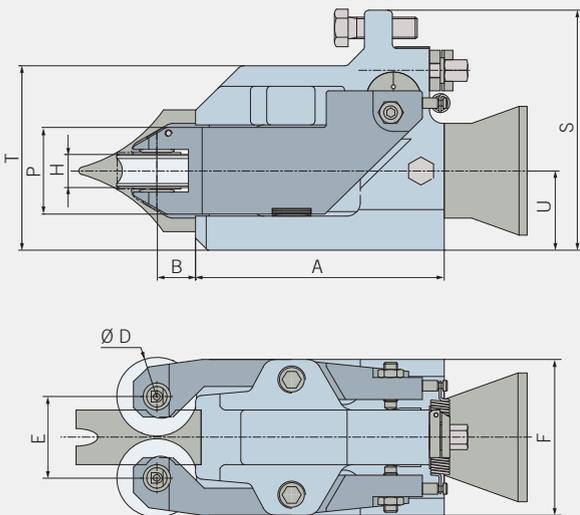
Guide type	Finishing size	Maximum oval	A	B	D max	E max	E min	F	H	P	S	T	U
SRW-18	Ø 4.5-10.5	17 x 8.5	181	18	50	55	36	115	18	64	177	136	58.5
SRW-24	Ø 5.5-14	23.5 x 11.5	181	13	58	60	40	115	24.4	64	177	136	58.5
SRW-30	Ø 10.5-21.5	34.5 x 17	181	10	58	70	50	115	30	64	177	136	58.5
DRW-18	Ø 4.5-10.5	17 x 8.5	196	18	50	55	36	115	18	64	172	136	58.5
DRW-24	Ø 5.5-14	23.5 x 11.5	196	13	58	60	40	115	24.4	64	172	136	58.5
DRW-30	Ø 10.5-21.5	34.5 x 17	196	13	58	70	50	115	30	64	172	136	58.5

Note: narrow version available with width equal to 105 mm (dimension F)

Guide type
SRW

Guide type
DRW

(dimensions in mm)



Guide setting tools. Guide setting on workshop and alignment on the mill with standard optic devices or with computerized HiLINE.

